

Garant

Indexable insert for turning VBMT 160408, for finish machining, Grade: HB7415-1

**Order data**

Order number	261154 HB7415-1
GTIN	4062406749743
Item class	21G

Technical description

Chip breaker	TIS
ISO code indexable insert	VBMT 160408
Cutting speed v_c main application	50 - 110 m/min
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.8 mm
Secondary application	M
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Tool material	Carbide

Grade	HB7415-1
Main application	S
Feed f	0.05 - 0.3 mm/rev.
Type of product	Indexable insert for turning